DEPARTMENT OF MECHANICAL ENGINEERING MASTER OF TECHNOLOGY COMPUTER AIDED DESIGN AND MANUFACTURING (ME) COURSE STRUCTURE (I& II YEAR)

I YEAR I SEMESTER

S. No	COURSECODE	SUBJECT	L	T	P	C
1.	20HS0823	Research Methodology and IPR	2	-	-	2
2.	20HS0840	Computational Methods	3	-	-	3
3.	20ME3001	Computer Integrated Manufacturing	3	-	-	3
		PROGRAMME ELECTIVE -I				
	20ME3011	Geometric Modeling				
4.	20ME3012	CNC Technology & Programming	3		-	3
	20ME3013	Additive Manufacturing and Tooling		_		
		PROGRAMME ELECTIVE -II	1			
	20ME3014	Quality Engineering and				
5.	2011125011	Manufacturing	3	_	_	3
J.	20ME3015	Computer Aided Process Planning				
	20ME3016	Mechanical Behaviour of Materials				
6.	20ME3002	Computer Aided Design Lab	-	-	4	2
7.	20ME3003	Computer Modeling Lab	-	-	4	2
		AUDIT COURSE-1		•	•	•
8.	20HS0818	English for Research Paper Writing	3	-	-	-
		Contact periods/week	17	-	8	
			Total/Week		18	
			25			

I YEAR II SEMESTER

S	COURSECODE	SUBJECT	L	Т	P	C
.No						
1.	20ME3004	Finite Element Methods	3	-	-	3
2.	20ME3005	Rapid Prototyping	3	-	-	3
		PROGRAMME ELECTIVE -III				
2	20ME3017	Advances in Manufacturing Technology				
3.	20ME3018	Advanced Optimization Techniques	3	-	-	3
	20ME3019	Product Life Cycle Management				
		PROGRAMME ELECTIVE-IV	1		ı	
	20ME3020	Computer Graphics				
4.	20ME3021	Robotics	3	-	-	3
	20ME3022	Non Destructive Testing				
5.	20ME3006	Manufacturing Engineering lab (Virtual Lab)	-	-	4	2
6.	20ME3007	Computer Aided Analysis Lab	-	-	4	2
		AUDIT COURSE-II	•	•	·	
7.	20HS0825	Constitution of India	3	-	-	-
8.	20ME3008	Mini-Project	-	-	4	2
	l	Contact periods/week	15	15 -	12 18	18
		Contact periods/week	Total/Week 27			

II YEAR I SEMESTER

S. No	COURSE	SUBJECT	L	Т	P	С		
	CODE			_	_			
	PROGRAMME ELECTIVE-V							
1.	20ME3023	Mechatronics						
	20ME3024	Mechanics of Composites	3	-	-	3		
	20ME3025	Industrial Robotics and Expert Systems						
OPEN ELECTIVE								
	20HS0824	Business Analytics			-			
	20CE1028	Cost Management of Engineering Projects						
_	20EE2128	Waste to Energy		-				
2.	20ME3026	Industrial Safety	3			3		
	20ME3027	Advances in Operations Research						
	20ME3028	Composite Materials						
3.	20ME3009	Dissertation Phase – I	-	-	20	10		
		Contact periods/week	6 -	•	20	1.6		
		Contact periods/week	Total/Week 26		16			

II YEAR II SEMESTER

S No.	COURSEC ODE	SUBJECT	L	Т	P	C
1	20ME3010	Dissertation Phase – II	-	-	32	16
		Contact periods/week	-	1	32	16
		1	Total/Week 32			

Total Number of Credits= 18 +18+16+16 = 68

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(20HS0823) RESEARCH METHODOLOGY AND IPR

COURSE OBJECTIVES

The objective of the course is to

- 1. Understand some basic concepts of research and its methodologies.
- 2. Identify and discuss appropriate research topics, select appropriate research design, and implement a research project.
- 3. Understand the method or research writing and presenting research report and Proposal
- 4. Provide an understanding on the importance of Intellectual property rights
- 5. Understand the intricacies of grant of patent, patentability, licensing and revocation at national and international level.

COURSE OUTCOMES

On successful completion of the course, students will be able to

- 1. Explain the key concepts and issues in research and basic framework of research process.
- 2. Formulate appropriate research problem and implement suitable research design for the research problem.
- 3. Identify various sources of information for literature review and data collection.
- 4. Develop an understanding of ethics in conducting applied research and make use of components of scholarly writing in report preparation.
- 5. Identify different types of Intellectual Properties (IPs), the right of ownership, scope of protection as well as the ways to create and to extract value from IP.
- 6. Recognize the crucial role of IP in organizations of different industrial sectors for the purposes of product and technology development.

UNIT - I

Research Methodology: Meaning, Objective and importance of research - Types of research - steps involved in research -Motivation in Research, Types of Research -Significance of Research - Research Methods versus Methodology - Importance of Knowing How Research is done - Research Process - Criteria of Good Research defining research problem - Errors in selecting a research problem

UNIT - II

Research Design and Data Collection: Research design - Different Research Designs - Effective literature studies - Classification of Data - Methods of Data Collection - Sampling - Sampling techniques, procedure and methods - Ethical considerations in research - Responsibility of ethics in research

UNIT - III

Research Report Writing: Effective technical writing, how to write report, Paper Developing a Research Proposal, Format of research proposal, a presentation and assessment by a review committee.

UNIT - IV

Nature of Intellectual Property: Patents, Designs, Trade and Copyright. Process of Patenting and Development: technological research, innovation, patenting, development. International Scenario: International cooperation on Intellectual Property. Procedure for grants of patents, Patenting under PCT.

UNIT - V

Patent Rights: Scope of Patent Rights - Licensing and transfer of technology - Patent information and databases - Geographical Indications - New Developments in IPR: Administration of Patent System - New developments in IPR: IPR of Biological Systems, Computer Software etc - Traditional knowledge - Case Studies - IPR and IITs.

TEXTBOOKS

- 1. Stuart Melville and Wayne Goddard, Research Methodology: An Introduction for science & Engineering students, Juta & Co Ltd (December 1, 1996)
- 2. Wayne Goddard and Stuart Melville, *Research Methodology: An Introduction*, Juta & Co Ltd (April 28, 2004)

- 1. Ranjit Kumar, Research Methodology: A Step by Step Guide for beginners, 4th Edition, SAGE Publications, 2014
- 2. Halbert, Resisting Intellectual Property, Taylor & Francis Ltd, 2007
- 3. Asimov, Introduction to Design, Prentice Hall, 1962.
- 4. T.Ramappa, Intellectual Property rights Under WTO, S.Chand Publications, 2008
- 5. Robert P. Merges, Peter S. Menell, Mark A. Lemley, *Intellectual Property in New Technological Age*, Volume1 Perspectives, Trade Secrets and Patents, Claus8 Publishing, 2017.

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(20HS0840)COMPUTATIONAL METHODS

COURSE OBJECTIVES

The objective of this course

- 1. To Train the students thoroughly in Mathematical concepts of Curve fitting, Numerical differentiation and integration and their applications.
- 2. To Prepare students for lifelong learning and successful careers using mathematical Concepts of Curve fitting, Numerical solution of ordinary differential equations and Their applications.
- 3. To Develop the skill pertinent to the practice of the mathematical concepts including the students' abilities to formulate and modeling the problems, to think creatively and to synthesize information.

COURSE OUTCOMES

On successful Completion of this course, students will be able to

- 1. Acquire ability to participate effectively in group discussions.
- 2. Develop ability in writing in various contexts.
- 3. Acquire a proper level of competence for employability.
- 4. Improve computational skills to solve real world problems in engineering.
- 5. Introduce the fundamentals of numerical and asymptotic computational methods, Including optimization, and apply these methods to engineering problems.
- 6. Apply advanced mathematics through multivariate calculus and differential equations.

UNIT - I

Solutions of System of Equations: Matrix notation—Determinants and inversion—Gauss elimination method

Iterative methods: Jacobi's iteration method, Gauss Seidal iteration method–Relaxation method

System of Non-Linear Equations: Newton Raphson method.

UNIT – II

Numerical Integration: Newton-Cotes integration formulas – Simpson's 1/3rule - Simpson's 3/8 rule - Gaussian quadrature.

Optimization: One dimensional unconstrained optimization, Multidimensional unconstrained optimization—Direct methods and gradient search methods - Constrained optimization.

UNIT – III

Boundary Value Problems and Characteristic Value Problems: Shooting method – Solution through a set of equations—Derivative boundary conditions— Rayleigh—Ritz method—Characteristic value problems.

UNIT - IV

Numerical Solutions of Partial Differential Equations: Laplace's equations—Representations as a difference equation — Iterative methods (Gauss Seidel Iteration) for Laplace's equations—Poisson equation

Parabolic Partial Differential Equations: Explicit method – Crank- Nickelson method

UNIT - V

Curve Fitting and Approximation of Functions: Least square approximation fitting of non-linear curves by least squares—Regression analysis- multiple linear regression, non-linear regression.

TEXTBOOKS

- 1. B.S. Grewal, *Higher Engineering Mathematics*, Khanna Publishers,42nd Edition, 2017
- 2. Peter V.O'Neil, *Advanced Engineering Mathematics*, CENGAGE publisher, 7thEdition, 2011.

- 1. SatyanarayanaBh, Pradeep Kumar T.V & Srinivasulu D, *Linear Algebra and Vector Calcus*, Studera Press, New Delhi, 2017, ISBN: 978-81-930333-8-8.
- 2. Atkinson K.E, An Introduction to Numerical Analysis, J. Wiley and Sons, 1989.
- 3. Scheid F, *Theory and Problems of Numerical Analysis*, McGraw Hill Book Company, (Shaum Series), 1988.
- 4. Sastry S. S, *Introductory Methods of Numerical Analysis*, Prentice Hall of India, 1998.

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(20ME3001) COMPUTER INTEGRATED MANUFACTURING

COURSE OBJECTIVES

The objective of the course is to

- 1. Describe the concepts of Manufacturing Systems, Automation, CAD /CAM and need of CIM.
- 2. Explain the Numerical Control system applications and NC part programming.
- 3. Elucidate CNC/DNC Technology and Group technology.
- 4. Identify FMS Components, Work Stations integrated with computer control systems.
- 5. Approach to CAPP, MRP and CIM hierarchical structure.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Define manufacturing Systems, automation and need of interdisciplinary fields of CAD/CAM.
- 2. Describe the NC part programming and develop the manual part programming.
- 3. Operate different types of CNC /DNC machine and sort the manufactured parts using Group Technology.
- 4. Formulate and solve the problems in FMS and integrate the systems with CIM.
- 5. Interrelate the different systems like CAPP, MRP with CIM.
- 6. Design as suitable products that can be manufactured using CIM technology.

UNIT – I

Introduction: Production Systems-Automation in production Systems-Manual Labor in production system- Automation Strategies, Economic analysis in production.

Product Design and CAD/CAM: Product Design and CAD-CAD System Hardware-CAM, CAD/CAM and CIM-Automated production lines, Work part Transfer mechanisms, methods of Line balancing.

UNIT - II

Numerical Control Machines: Introduction- basic components of an NC system- NC coordinate system, NC motion control system- application, advantages and disadvantages of numerical control.

NC Part Programming: Manual part programming-computer assisted part programming-NC part programming using CAD/CAM-manual data input.

UNIT – III

Computer Numerical Control: Features of CNC–The machine control Unit for CNC-Distributed Numerical control (DNC).

Group Technology: Part families, parts classification and coding, production flow analysis, Composite part concept, Machine cell design, Applications of GT.

UNIT – IV

Flexible Manufacturing Systems: Components of FMS, FMS Work stations, Material Handling and Storage Systems, FMS layout configurations -Computer Control system –FMS application and benefits.

UNIT - V

Computer Aided Process Planning: Approaches to Computer aided Process Planning (CAPP) - Retrieval and Generative CAPP systems, Material Requirement Planning (MRP), and mechanism of MRP, benefits, and Capacity Planning.

Computer Integrated Manufacturing: Adaptive control machining, optimization &constraint system, applications to machining processes, computer process monitoring, hierarchical structure of computers in manufacturing, and computer process control.

TEXTBOOKS

- 1. MikelP.Groover, *Automation, Production systems and Computer Integrated Manufacturing Systems*, PHI Publishers, 3rdEdition, 2014.
- 2. P.N. Rao, *CAD/CAM principles and applications*, TATA McGraw Hill, 3rd Edition,2010.

- 1. MikellP.Grooverand Emory W.Zimmers.Jr, *CAD/CAM*, PHI Publishers, 2000.
- 2. K.Lalit Narayan, K.MallikarjunaRao, MMM Sarcar, Computer Aided Design and Manufacturing, PHI Publishers, 2008.
- 3. Radhakrishnan and Subramanian, CAD/CAM/CIM, New Age Publisher, 2001.

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(20ME3011) GEOMETRIC MODELING

COURSE OBJECTIVES

The objective of the course is to

- 1. Learn the modeling of curves using Bezier and B-spline approximations.
- 2. Extend these definitions to surfaces.
- 3. Understand both rational polynomial curves and NURBs.
- 4. Work with unstructured, polygonal representations of geometry.
- 5. Wide knowledge application in diverse areas such as Science, Engineering and Medicine.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Understand the need for and different applications of geometric modeling techniques.
- 2. Know some of the technical solutions.
- 3. Able to apply the range of solutions to problems involving 3Dobjects.
- 4. Implement the knowledge being learned and shortens the overall Learning curve which is necessary to solve CAE problems that arise in engineering.
- 5. Familiarized with the computer graphics application in Design.
- 6. Know about Cubic splines and its applications in Automotive and Aviation Industries.

UNIT – I

Introduction: Definition, Explicit and Implicit equations, parametric equations

Cubic Splines-1: Algebraic and geometric form of cubic spline, tangent vectors, parametric space of a curve, blending functions, four point form, Reparametrization, truncating and subdividing of curves.

UNIT – II

Cubic Splines-2: Graphic construction and interpretation, Composite pc curves.

Bezier Curves: Bernstein basis, equations of Bezier curves, Properties, Derivatives.

UNIT – III

B-Spline Curves: B-Spline basis, Equations, Knot vectors, Properties, and Derivatives.

UNIT - IV

Surfaces: Bicubic surfaces, Coon's surfaces, Bezier surfaces, B-Spline surfaces, Surfaces of revolutions, Sweep surfaces, Ruled surfaces, Tabulated cylinder, Bilinear surfaces, Gaussian curvature

UNIT - V

Solids: Tricubic solid, Algebraic and Geometric form.

Solid Modeling Concepts: Wire frames, Boundary representation, Half space modelling, Spatial cell, Cell decomposition, classification problem.

TEXTBOOKS

- 1. Ibrahim Zeid, *CAD/CAM Theory & Practice*, Tata McGraw Hill, 2nd Edition, 2009.
- 2. Roger & Adams, *Elements of Computer Graphics*, Tata McGraw Hill, 2nd Edition, 2001.

- 1. Michael E. Mortenson, John Wiley & Sons *Geometric Modeling*, ACM digital library, 2nd Edition, 2006.
- 2. K.Lalit Narayan, K.MallikarjunaRao, MMM Sarcar, *Computer Aided Design and Manufacturing*, PHI Publishers, 1st Edition, 2008.
- 3. Donald Hearn and M. Pauline Baker, *Computer Graphics*, Prentice Hall, Inc, 1st Edition 1992.

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(20ME3012) CNC TECHNOLOGY & PROGRAMMING

COURSE OBJECTIVES

The objective of this course is to

- 1. Impart fundamental knowledge to students in the latest technological topics on Computer Aided Design.
- 2. Broaden and deepen their capabilities in analytical and experimental research methods.
- 3. Provide an overview of how computers are being used in design.
- 4. Understand the need for integration of CAD and CAM.
- 5. Use engineering mathematics related to geometry to understand CAD/CAM concepts.

COURSE OUTCOMES

On successful Completion of this course the student willbe able to

- 1. *Understand fundamentals of NC/CNC*.
- 2. Distinguish the product specification methods.
- 3. Learn Tooling for NC/CNC.
- 4. Maintain and Troubleshoot CNC Machine Tools.
- 5. Recall the need of design and manufacturing integration.
- 6. Explain about construction Features of CNC Machines.

UNIT-I

Introduction to CNC Machine Tools: Evolution of Computerized control in manufacturing-Components, Working principle of CNC, DNC - Machining centers.

Constructional Features of CNC Machine Tools: Introduction - Spindle drives - Transmission belting - axes feed drives - Slide ways - Ball screws.

UNIT-II

Accessories: Work tables, Spindles, Spindle heads, Beds and Columns, Tooling – Automatic Tool changer (ATC).

Feedback Devices: Introduction, Digital incremental displacement measuring systems, Incremental rotary encoders, Moire fringes, Digital absolute measuring system.

UNIT-III

Electro-Magnetic Analogue Position Transducers: Principle, advantages, characteristics, Synchros, Synchro-Resolvers, Inductors, Laser interferometer.

Control Systems and Interface: Open and closed loop systems, Microprocessor based CNC systems, block diagram of typical CNC system, description of hard ware and soft interpolation systems, Standard and optional features of CNC control systems.

UNIT-IV

APT Programming: APT language structure, APT geometry, Definition of point, time, vector, circle, plane, patterns and matrices. APT motion commands: setup commands, point-to point motion commands, continuous path motion commands, post processor commands, control commands, Macro subroutines, Part programming preparation for typical examples.

UNIT-V

Economics And Maintenance Of CNC Machine Tools: Introduction, factors influencing selection of CNC machines, Cost of operation of CNC machines, Maintenance features of CNC machines, Preventive maintenance, Documentation, Spare parts, Training in Maintenance.

TEXTBOOKS

- 1. Dr.Radha Krishnanan, *Computer Numerical Control Machines*, New Central Book Agency, 1989.
- 2. Machines Hans B.Keif and T. Frederick Waters Macmillan, *Computer Numerical Control*, McGraw Hill,2012.

- 1. B.S. Aditahn and Pabla, CNC Machines, new age international publishers, 2005.
- 2. Graham T. Smith, CNC Machining technology, Springer Verlag, 1993.
- 3. G.E. Thyer, NEWNES, Computer Numerical Machine tools, second Edition, 1991.

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(20ME3013) ADDITIVE MANUFACTURING AND TOOLING

COURSE OBJECTIVES

The objective of this course is to

- 1. Understand the Classification of Additive manufacturing processes.
- 2. Describe the Concept of Reverse Engineering and its classification.
- 3. Explain the working principle of liquid based and solid based additive manufacturing Systems.
- 4. Illustrate the Concept of powder based additive manufacturing systems.
- 5. Elucidate the Soft tooling methods and its applications in Automobile Industry.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Understand history, concepts and terminology of additive manufacturing.
- 2. Apply the reverse engineering concepts for design development.
- 3. Explain the various types of additive manufacturing techniques.
- 4. Design and develop newer tooling models.
- 5. Analyse the cases relevant to mass customization and some of the important research challenges associated with AM and its data processing tools.
- 6. Understand about Solid Ground curing and its applications

UNIT - I

Introduction: Need - Development of AM systems - AM process chain - Impact of AM on Product Development - Virtual Prototyping- Rapid Tooling - RP to AM -Classification of AM processes-Benefits- Applications.

UNIT - II

Reverse Engineering and CAD Modeling: Basic concept- Digitization techniques – Model reconstruction – Data Processing for Rapid Prototyping: CAD model preparation, Data requirements.

Geometric modeling techniques: Wire frame, surface and solid modeling – data formats – Data interfacing, Part orientation and support generation, Support structure design, Model Slicing, Tool path generation-Software for AM- Case studies.

UNIT - III

Liquid Based and Solid Based Additive Manufacturing Systems: Stereolithography Apparatus (SLA): Principle, pre-build process, part-building and post-build processes, photo polymerization of SL resins, part quality and process planning, recoating issues, materials, advantages, limitations and applications.

Solid Ground Curing (SGC): working principle, process, strengths, weaknesses and applications- Fused deposition Modeling (FDM): Principle, details of processes, process variables, types, products, materials and applications. Laminated Object Manufacturing (LOM): Working Principles, details of processes, products, materials, advantages, limitations and applications - Case studies.

UNIT - IV

Powder Based Additive Manufacturing Systems: Selective Laser Sintering (SLS): Principle, process, Indirect and direct SLS- powder structures, materials, post processing, surface deviation and accuracy, Applications-Defects encountered in AM Products - Laser Engineered Net Shaping (LENS): Processes, materials, products, advantages, limitations and applications—Case Studies

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UNIT - V

Tooling: Classification, Soft tooling, Production tooling, Bridge tooling, direct and indirect tooling, Fabrication processes, Applications Case studies automotive, aerospace and electronics industries

TEXTBOOKS

- 1. Chua, C.K., Leong K.F. and Lim C.S., *Rapid prototyping: Principles and applications*, World Scientific Publishers, 2ndEdition, 2010.
- 2. Gebhardt, A., Rapid prototyping, Hanser Gardener Publications, 4th Edition, 2003.

- 1. Gibson, I., Rosen, D.W. and Stucker, B., *Additive Manufacturing Methodologies:* Rapid Prototyping to Direct Digital Manufacturing, Springer, 2010.
- 2. Hilton, P.D. and Jacobs, P.F., *Rapid Tooling: Technologies and Industrial Applications*, CRC press, 2005.
- 3. Kamrani, A.K. and Nasr, E.A., *Rapid Prototyping: Theory and practice*, Springer, 2006.

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(20ME3014) QUALITY ENGINEERING AND MANUFACTURING

COURSE OBJECTIVES

The Objective of the course is to

- 1. Illustrate the importance of Quality in design and production with economic aspects.
- 2. Design the various components with tolerance and explain the
- 3. Learn the Parametric design and methods of tolerance design.
- 4. Design of experiments, methods of analysis of variance and test strategies.
- 5. Analyze various methods of experimental results.

COURSE OUTCOMES

At the end of this course the students

- 1. Know about quality engineering, its value and its economic impact on enforcement.
- 2. Understand importance of tolerance and its allocation in design of acomponent.
- 3. Aware of strategies adopted while parameter and tolerance designing.
- 4. Know steps involved in DOE and analysis of occurrence of variance.
- 5. Easily interpolate experimental results, analyze and get the conclusions.
- 6. Can understand about Quality Levels in various Industries.

UNIT - I

Quality Value and Engineering: An overall quality system, quality engineering in production design, quality engineering in design production processes.

Loss Function and Quality Level: Derivation and use of quadratile loss function, economic consequences of tightening tolerances as a means to improve quality, evaluations and types tolerances (N-type-, S-type and L-type).

UNIT - II

Tolerance Design and Tolerance: Functional limits, tolerance design for N-type, L-type and S-type characteristics, tolerance allocation for multiple components.

UNIT - III

Parameter and Tolerance Design: Introduction to parameter design, signal to noise ratios, parameter design strategy, Introduction to tolerance design, tolerance design using the loss function, identification of tolerance design factors.

UNIT - IV

Design of Experiments: Introduction, Task aids and Responsibilities for DOE process steps, DOE process steps description.

Analysis of Variance (ANOVA): Types of ANOVA, Critique of F-test, ANOVA for four level factors, multiple level factors.

Orthogonal Arrays: Typical test strategies, better test strategies, efficient test strategies, conducting and analyzing an experiment.

UNIT – V

Interpolation of Experimental Results: Interpretation methods, percent contribution, estimating the mean ISO-9000 Quality system, BDRE,6-sigma, bench marking, quality circles-brain storming-fishbone diagram-problem analysis.

TEXTBOOKS

- 1. Philip J. Ross, *Taguchi Techniques for Quality Engineering*, McGraw Hill Publisher. 2nd Edition, 2017.
- 2. G.Taguchi, A.Elasayed, *Quality Engineering in Production systems*, McGraw Hill Publishers, 2nd Edition, 1989.

- 1. Joseph A. De Feo, *Juran's Quality Handbook*, Atlantic *Publishers*, 7th Edition, 2016.
- 2. Papan P. Bagchi, *Taguchi Methods Explained: Practical Steps To Robust Design*, Prentice Hall India Publisher, 1st Edition, 1993.
- 3. David L. Goetsch, Stanley Davis, *Quality Management for Organizational Excellence*, Pearson publishers, 7thEdition, 2015.

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(20ME3015) COMPUTER AIDED PROCESS PLANNING

COURSE OBJECTIVES

The objective of this course is to

- 1. Provide the student with an understanding of the importance of process planning role in manufacturing.
- 2. Understand the process planning in production environment.
- 3. Explain the CAPP and GT concepts and applications.
- 4. Familiarize with types of process planning procedures.
- 5. Expose to various software's related to process planning
- 6. Appreciate the need and demand of computer aided process planning and its Constituents

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Distinguish the concepts of process planning applicable to manufacturing in consideration with production planning, concurrent engineering
- 2. Execute part design representations for process planning using different coding systems
- 3. Generate the structure of automated process planning system and uses the principle of generative and retrieval CAPP systems for automation
- 4. Implement logical design concepts for computer aided process planning systems
- 5. Design process planning systems using different software's
- 6. Create awareness about the implementation techniques for CAPP

UNIT-I

Introduction to Process Planning: The Place of Process Planning in the Manufacturing Cycle - Process planning and production planning - Process planning and Concurrent Engineering - Information requirement for process planning system - Role of process planning - Shortcomings of conventional process planning over CAPP - Structure of Automated process planning system - CAPP - Group technology

UNIT-II

Part Design Representation: Design Drafting - Dimensioning - Conventional Tolerance, Geometric Tolerance - CAD-input/output devices - Geometric Transformation - Perspective Transformation - Data Structure - Geometric Modelling for process planning - Group Technology: Coding, The OPITZ system, The MICLASS System

UNIT-III

Generative CAPP System: Importance - principle of Generative CAPP system - automation of logical decisions - Knowledge based systems - Inference Engine, implementation, benefits. **Retrieval CAPP System:** Significance - group technology, structure, relative advantages - implementation, and applications.

UNIT-IV

Computer Aided Process Planning Systems: Logical Design of process planning - Implementation considerations - Process Planning Systems: CAM-I CAPP systems, COFORM, APPAS, AUTAP and AUTAP-NC, STOPP and CIMS/DEC; CIMS/PRO - Feature recognition, Methods

UNIT-V

Implementation Techniques for CAPP: MIPLAN system - The Bottom-up approach - The Top-Down approach - Computer programming languages for CAPP - Criteria for selecting a CAPP system - Benefits of CAPP - Computer integrated planning systems: MRP - I, MRP - II and ERP - Capacity planning system.

TEXT BOOKS

- 1. Mikell P.Groover, Automation Production systems and Computer Integrated Manufacturing System, Tata McGraw Hill, 2001.
- 2. Dr.Sadhu Singh, Computer Aided Design and Manufacturing, Khanna Publishers, 2009.

- 1. Gideon Halevi and Roland D. Weill, "Principles of Process Planning", A logical approach, Chapman & Hall, 1995.
- 2. Chang T C and Richard A Wysk, "An Introduction to automated process planning systems", Prentice Hall, 1985.
- 3. H.P. Wang and J.K. Li, "Computer Aided Process Planning", Elsevier Science and Technology Publishers, 1st edition, 1991.
- 4. U.Rembold and R Dillmann, Computer Aided Design & Manufacturing, Methods & Tools, Springer, 2000.

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(20ME3016) MECHANICAL BEHAVIOR OF MATERIALS

COURSE OBJECTIVES

The objective of this course is to understand the

- 1. Basic concept of material behavior and fracture mechanism maps.
- 2. Behavior under Dynamic Loads and design approaches with Failure analysis.
- 3. Selection of materials based on different variables.
- 4. Modern metallic materials and its applications.
- 5. Nonmetallic materials like Polymers, Advanced structural ceramicsetc.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Define and discuss the mechanical behavior of materials and analysis of fracture mechanism maps.
- 2. Describe the Material behavior under dynamic loads and design approaches.
- 3. Have a broad knowledge on different types of Material properties and its selection.
- 4. Use of modern metallic materials for engineering structure.
- 5. Elucidate the manufacturing methods of nonmetallic materials like polymers and other materials for Industrial and other applications.
- 6. Explain about Modern Metallic Materials and its applications.

UNIT – I

Basic Concepts of Material Behavior: Elasticity in metals and polymers—Strengthening mechanisms, work hardening, solid solution, grain boundary strengthening, poly phase mixture, precipitation, particle, fiber and dispersion strengthening. Effect of temperature, strain and strain rate on plastic behavior — Super plasticity—Griffith's theory—Ductile, brittle transition in steel—High temperature fracture, creep — Larson Miller parameter — Deformation and fracture mechanism maps.

UNIT - II

Behavior under Dynamic Loads and Design Approaches: Stress intensity factor and fracture toughness – Fatigue, low and high cycle fatigue test, crack initiation and propagation mechanisms and Paris law.- Safe life, Stress life, strain-life and fail - safe design approaches - Effect of surface and metallurgical parameters on fatigue – Fracture of nonmetallic materials – Failure analysis, sources of failure, procedure of failure analysis, Mechanical behavior under multi axial loading conditions.

UNIT - III

Selection of Materials: Motivation for selection, cost basis and service requirements – Selection for mechanical properties, strength, toughness, fatigue and creep – Selection for surface durability corrosion and wear resistance – Relationship between materials selection and processing – Case studies in materials selection with relevance to aero, auto, marine, machinery and nuclear applications – Computer aided materials selection- Environmentally induced degradation of mechanical behavior.

UNIT - IV

Modern Metallic Materials: Dual phase steels, High strength low alloy (HSLA) steel, Transformation induced plasticity (TRIP) Steel, Managing steel, Nitrogen steel – Intermetallics, Ni and Ti aluminides – smart materials, shape memory alloys – Metallic glass and nano crystalline materials.

UNIT - V

Non Metallic Materials: Polymeric materials – Formation of polymer structure – Production techniques of fibers, foams, adhesives and coating – structure, properties and applications of engineering polymers – Advanced structural ceramics, WC, TIC, TaC, Al₂O₃, SiC, Si₃N₄ CBN and diamond – properties, processing and applications.

TEXTBOOKS

- 1. Ashby M.F., *Materials selection in Mechanical Design*, Butter worth, 4thEdition, 2011.
- 2. Charles, J.A., Crane, F.A.A. and Fumess, J.A.G., *Selection and use of Engineering materials*, Butterworth-Heiremann, 3rdEdition,1997.

- 1. Flinn, R.A., and Trojan, P.K., *Engineering Materials and their Applications*, Jaico Publications, 4th Edition, 1999.
- 2. George E.Dieter, Mechanical Metallurgy, McGraw Hill, 1988
- 3. Metals Hand book, Vol.10, *Failure Analysis and Prevention*, Jaico Publications, 10thEdition,1999.

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(20ME3002) COMPUTER AIDED DESIGN LAB

COURSE OBJECTIVES

The objective of this lab is to

- 1. Teach the student basic drawing fundamentals in various mechanical engineering applications, especially in automobile parts drawing.
- 2. Understand the function of editing commands and will demonstrate the ability to use edit commands to produce accurate drawings.
- 3. Explain the proper technique of scaling and plotting to proper size and will be able to demonstrate that ability by plotting industry-quality drawings.
- 4. Recognize the 3-D modeling components in machine element.
- 5. Draw the geometrical modeling of the components using of CATIA.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Be familiarize with computer aided drafting.
- 2. Draw the various components using CAD modeling software.
- 3. Sketch the plans of Automobile parts using software.
- 4. Develop sections and elevations for machine elements.
- 5. Illustrate the assembly of flange coupling.
- 6. Discuss about the concepts of geometric Modeling.

List of Experiments

- 1. Introduction to CAD software
- 2. 2D drafting using Auto CAD (Two exercises)
- 3. 3D modeling using Auto CAD or CATIA
- 4. Introduction to 3D modeling
- 5. Modeling of Component in 3D Drawing of steps
- 6. Modeling of Component in 3D Machine Elements
- 7. Modeling of Component in 3D Machine Link 1
- 8. Modeling of Component in 3D Machine Link 2
- 9. Modeling of Component in 3D Bracket
- 10. Modeling of Component in 3D Dovetail stop
- 11. Geometric Modeling Using Pro-E or solid works or iron CAD
- 12. CAMERA Body
- 13. Automobile Spring
- 14. Assembly of Screw Jack
- 15. Assembly of Flange Coupling.
- 16. Assembly of Screw Jack
- 17. Assembly of Flange Coupling

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(20ME3003) COMPUTER MODELING LAB

COURSE OBJECTIVES

The objective of this course is to

- 1. understand the Solid works software.
- 2. Modeling of various Components in 3D -Riveted joint for Plates.
- 3. Modeling of various Components in 3D -Bolt & Nut and Piston.
- 4. Modeling of various Components in 3D-Screw Jack and Connecting rod.
- 5. Modeling of various Components in 3D Flange Coupling and Propeller Shaft.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Demonstrate the different tools used in solid works software.
- 2. Have a broad knowledge on different types of -Riveted joint for Plates.
- 3. Differentiate between different types of Bolt & Nut and Piston.
- 4. Identify the applications of different types of Screw Jack and Connecting rod.
- 5. Have a broad knowledge on different types of Flange Coupling.
- 6.Describe about Propeller shaft

List of Experiments

- 1. Introduction to SOLIDWORKS software
- 2. Modeling of Component in 3D -Riveted joint for Plates
- 3. Modeling of Component in 3D -Bolt & Nut
- 4. Modeling of Component in 3D -Piston
- 5. Modeling of Component in 3D -Screw Jack
- 6. Modeling of Component in 3D -Connecting rod
- 7. Modeling of Component in 3D -Flange Coupling
- 8. Modeling of Component in 3D -Propeller Shaft

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(20HS0818) ENGLISH FOR RESEARCH PAPER WRITING

COURSE OBJECTIVES

The objective of the course is to

- 1. Understand that how to improve your writing skills and level of readability.
- 2. Learn about what to write in each section.
- 3. *Know the skills needed when writing a Title.*
- 4. Ensure the good quality of paper at very first-time submission.
- 5. Understand critical thinking in research writing.

COURSE OUTCOMES

On completion of the course the students will be able to

- 1. Familiarize students with the key concepts of linguistics and develop awareness of the latest trends in language study.
- 2. Lead to a greater understanding of the human communicative action through an objective study of language.
- 3. *Know and appreciate the location of literature within humanities.*
- 4. Gain knowledge of research methods in literary studies and advanced knowledge of literature in the English language and literary theory.
- 5. Carry out an independent, limited research project under supervision, in accordance with applicable norms, ideals and conditions for literary research, to a degree of academic excellence that satisfies common and basic scholarly requirements of logical and empirical rigor.
- 6. Use effective strategies and techniques to construct their academic projects.

UNIT-I

Planning and Preparation- Word Order- Breaking up long sentences-Structuring Paragraphs and Sentences- Being Concise and Removing Redundancy, Avoiding Ambiguity and Vagueness.

UNIT-II

Clarifying Who Did What- Highlighting Your Findings, Hedging and Criticizing, Paraphrasing and Plagiarism- Sections of a Paper, Abstracts and Introduction.

UNIT-III

Review of the Literature,-Methods, Results, Discussion, Conclusions and The Final Check.

UNIT-IV

Key skills needed when writing Title- Key skills needed when writing abstract- Key skills needed when writing an Introduction- Skills when writing a Review of the Literature.

UNIT-V

Skills needed when writing the Methods- Skills needed when writing the Results- Skills needed when writing the Discussion- Skills needed when writing the Conclusions.

TEXT BOOKS

- 1. Adrian Wallwork, *English for Writing Research Papers*, Springer New York Dordrecht.Heidelberg London, 2011.
- 2. Adrian Wallwork, *English for Academic Correspondence and Socializing*, Springer, 2011th Edition, 2011.

REFERENCES

- 1. Day R *How to Write and Publish a Scientific Paper*, Cambridge University Press, 2006
- 2. Highman N *Handbook of Writing for the Mathematical Sciences*, SIAM, Highman's Books, 1998.
- 3. Goldbort R Writing for Science, Yale University Press, 2006.

SUGGESTED STUDIES:

- 1. Goldbort R (2006) Writing for Science, Yale University Press.
- 2. Day R (2006) How to Write and Publish a Scientific Paper, Cambridge University Press
- 3. Highman N (1998), Handbook of Writing for the Mathematical Sciences, SIAM. Highman's Books. Adrian Wallwork, English for Writing Research Papers, Springer New York Dordrecht. Heidelberg London, 2011.

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(20ME3004) FINITE ELEMENT METHODS

CORSE OBJECTIVES

The objective of the course is to

- 1.Learn the basic principles of finite element analysis procedure.
- 2. Describe theory and characteristics of finite elements that represent engineering *Structures*.
- 3. Apply finite element solutions to structural, thermal, dynamic problems.
- 4. Know the skills needed to effectively evaluate finite element analyses.
- 5. Explain the *boundary condition applications*.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Understand the concepts behind formulation methods in FEM.
- 2. Identify the application and characteristics of FEA elements such as bars, beams, plane and iso-parametric elements.
- 3. Develop element characteristic equation and generation of global equation.
- 4. Apply suitable boundary conditions to a global equation for bars, trusses, beams etc.
- 5. Understand the concepts of Nodes and elements.
- 6. Solving the problems related to Heat Transfer.

UNIT - I

Formulation Techniques: Methodology - Engineering problems and governing differential equations-finite elements-Variational methods-potential energy method - Rayleigh Ritz method - Galerkin's and Weighted residual method.

UNIT - II

One-Dimensional Finite Element Methods: Bar elements - temperature effects - Element matrices- assembling of global stiffness matrix - Application of boundary conditions - Elimination and penalty approaches - solution for displacements, reaction, stresses.

Heat transfer problems: One - dimensional - conduction and convection problems on fins.

UNIT – III

Trusses: Element matrices- assembling of global stiffness matrix- solution for displacements, reaction, stresses, temperature effects.

Beams and Frames: Element matrices- assembling of global stiffness matrix - solution for displacements, reaction, stresses.

UNIT - IV

Two Dimensional Problems: CST- LST, four nodded and eight nodded rectangular elements, Lagrange basis for triangles and rectangles - serendipity interpolation functions.

Heat Transfer Problems: Conduction and convection- two-dimensional fin.

Iso parametric Formulation: Concepts - sub parametric - super parametric elements - numerical integration.

UNIT - V

Finite Elements in Structural Dynamics: Dynamic equations- Eigen value problems, and their solution methods, simple problems.

Convergence: Requirements for convergence, h-refinement and p-refinement - complete and incomplete interpolation functions - Pascal's triangle.

TEXTBOOKS

- 1. Tiruapathi R Chandruputla and Ashok D. Belegundu, *Introduction to Finite element in Engineers*, Pearson Publishers, 4th Edition, 2012
- 2. J N Reddy, Finite element method in Heat transfer and fluid dynamics, CRC press, 2nd Edition, 1994

- 1. Zienckiwicz O.C. & R. L. Taylor, *Finite Element Method*, McGraw-Hill,3rd Edition,1983.
- 2. J. N. Oden, *Finite Element of Nonlinear continuation*, McGraw-Hill, New York, 1stEdition, 1971.
- 3. K. J. Bathe, Finite element procedures, Prentice-Hall, 2nd Edition,1996

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(20ME3005) RAPID PROTOTYPING

COURSE OBJECTIVES

The objective of the course is to

- 1. Provide the basic fundamentals of rapid prototyping.
- 2. Learn different algorithms associated with STL file errors in Rapid Prototyping.
- 3. Understand the various types layering techniques.
- 4. Explain the design manipulations for the generation of support structure.
- 5. Recognize the different types of materials used in Rapid Prototyping

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Apply solid modeling concepts and techniques in RP.
- 2. Analyze and implement the different algorithms associated with STL file errors.
- 3. Calculate the layer thickness in different layering techniques.
- 4. Carry out design manipulations for the generation of support structure.
- 5.Identify, characterize and select the ideal materials for a given Rapid Prototyping system.
- 6. Understand the working principles of stereo lithography system.

UNIT-I

Introduction: Need for the compression in product development - History of RP system-Survey of applications - Growth of RP industry and classification of RP system.

Stereo Lithography System: Principle- Process parameter- Process details- Data preparation- Data files and machine details- Applications.

UNIT-II

Fusion Decomposition Modeling: Principle-process parameter - Path generation-Applications.

Solid ground curing: Principle of operation- Machine details-Applications.

Laminated Object Manufacturing: Principle of Operation -LOM materials - Process details - Applications.

UNIT-III

Concepts Modelers: Principle - Thermal jet printer - Sander's model market- 3-D printer-Genisys Xs printer HP system 5 - Object Quadra system.

UNIT-IV

Laser Engineering Net Shaping (Lens)

Rapid Tooling: Indirect Rapid tooling- Silicon rubber tooling- Aluminum filled epoxy tooling Spray metal tooling- Cast kriksite - 3Q keltool, etc, Direct Rapid Tooling Direct -

AIM - Quick cast process-Copper polyamide - Rapid Tool- DMILS- Prometal- Sand casting tooling - Laminate tooling soft - Tooling vs. Hard tooling.

Software For RP: STL files - Overview of Solid view - magics- imics- magic communication - Internet based software - Collaboration tools.

UNIT-V

Rapid Manufacturing Process Optimization: Factors influencing accuracy - Data preparation error - Part building error - Error in finishing- Influence of build orientation.

Allied Process: Vacuum casting - Surface digitizing - Surface generation from point cloud-Surface modification- Data transfer to solid models.

TEXT BOOKS

- 1. N. Hopkinson, RJM Haug, *Rapid manufacturing*, Wiley publishers, 1st Edition, 2006.
- 2. Paul F. Jacobs SME, *Stereo lithography and other RP & M Technologies*, Printice Hall Publications, 4th Edition, 1996.

- 1.Frank w. Liou, *Rapid prototyping & Engineering applications* CRC Press Taylor & Francis Group, 1st Edition, 2007.
- 2. Flham D.T & DinjoyS.S, Rapid Manufacturing, Verlog London, 4th Edition, 2004.

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(20ME3017) ADVANCES IN MANUFACTURING TECHNOLOGY

COURSE OBJECTIVES

The objective of this course is to

- 1. Understand the working process of metal joining and surface processing operations
- 2. Apply systematic engineering synthesis and design processes.
- 3. Describe the basic fundamentals of welding and surface processing operations
- 4. Know about Fluent application of engineering techniques, tools and resources.
- 5. Have though Knowledge on special machining processes, unconventional machining processes, rapid prototyping processes and nano technology.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Define and describe the fundamentals and principals of advanced manufacturing *Technology*.
- 2. Apply relevant theories to solve manufacturing problems.
- 3. Explain manufacturing processes via experimental and theoretical analyses.
- 4. Relate manufacturing theory to practice through laboratory experiments.
- 5. Improve a manufacturing process either working in a team or individually.
- 6. Describe about Surface processing Operations.

UNIT - I

Welding Processes: Fusion and Solid state welding process, Friction stir welding process, Hybrid welding process, Automation in Welding-Design aspects of welds-Weldability of aluminum alloys, titanium alloys and High strength low alloy steels-Nondestructive testing of welds- Residual stresses and distortion in weldments

Surface Processing Operations: Plating and Related Processes, Physical Vapor Deposition, Chemical Vapor Deposition- Organic Coatings, Porcelain Enameling and other Ceramic coatings, Thermal and Mechanical Coating Processes.

UNIT - II

Abrasive Jet Machining: Elements of the process, mechanics of metal removal process parameters-economic considerations- applications and limitations- recent developments.

Ultrasonic Machining: Elements of the process, machining parameters, effect of parameters on surface finish and metal removal rate, mechanics of metal removal process parameters-economic considerations- applications and limitations.

UNIT - III

surface finishing and machining accuracy.

Electro-Chemical Processes: Fundamentals of electro chemical machining(ECM)-metal removal rate in ECM,-Tool design- Surface finish and accuracy economics aspects of ECM. **Wire EDM Process**: General Principle and applications of Wire EDM- Mechanics of metal removal-Process parameters-selection of tool electrode and dielectric fluids- methods of

UNIT - IV

Electron Beam Machining: Generation and control of electron beam for machining- theory of electron beam machining-principle, advantages, and limitations- comparison of thermal and non-thermal processes.

Plasma Arc Machining: Principle- machining parameters, effect of machining parameters on surface finish and metal removal rate-applications, limitations

Laser Beam Machining: Principle- effect of machining parameters on surface finish-applications and limitations.

UNIT - V

Rapid Prototyping: Working principle methods-Steriolithography, Laser sintering, Fused deposition method-applications and limitations

Nano Technology: Nano milling processes, wet milling, dry milling, nano materials, fabrication of nano tubes- advantages of nano tubes- mechanical properties.

TEXT BOOKS

- 1. P. N. Rao, Manufacturing Technology, TMH Publishers, Vol 2, 3rd Edition, 2009.
- 2. Mikell P. Groover, *Fundamentals of Modern Manufacturing*, John Wiley & Sons Publishers, 4th Edition, 2002.

- 1. G.S.Sawhney, *Manufacturing Science*, IK International Publishers House Pvt. Ltd, 2015
- 2. Dr.R.S. Parmer, *Welding Processes and Technology*, Khanna Publishers, 3rd Edition, 2003.
- 3. Poole and Owens, *Introduction to Nanotechnology*, Wiley, 2003.

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(20ME3018) ADVANCED OPTIMIZATION TECHNIQUES

COURSE OBJECTIVES

The objective of the course is to

- 1. Enumerate the fundamentals of Linear Programming and Dynamic Programming problems.
- 2. Learn classical optimization techniques and numerical methods of optimization.
- 3. Know the basics of different evolutionary algorithms.
- 4. Understand Integer programming techniques and apply different optimization techniques to solve various models arising from engineering areas.
- 5. Develop and promote research interest in applying optimization techniques in Problems of Engineering and Technology.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Explain the fundamental knowledge of Linear Programming and Dynamic Programming problems.
- 2. Use classical optimization techniques and numerical methods of optimization.
- 3. Describe the basics of different evolutionary algorithms.
- 4. Enumerate fundamentals of Integer programming technique and apply different Techniques to solve various optimization problems arising from engineering areas.
- 5. Investigate, study, develop, organize and promote innovative solutions for various applications.
- 6. Solve the Assignment Problems.

UNIT - I

Linear Programming: Two-phase simplex method - Big-M method, duality, interpretation, applications.

Assignment Problem: Hungarian's algorithm, Degeneracy, applications, unbalanced problems - traveling salesman problem.

UNIT - II

Classical Optimization Techniques: Single variable optimization with and without constraints, multi – variable optimization without constraints, multi – variable optimization with constraints – method of Lagrange multipliers, Kuhn-Tucker conditions.

Numerical Methods For Optimization: Nelder Mead's Simplex search method, Gradient of a function, Steepest descent method, Newton's method, types of penalty methods for handling constraints.

UNIT – III

Genetic Algorithm (GA): Differences and similarities between conventional and evolutionary algorithms, working principle, reproduction, crossover, termination criteria, different reproduction and crossover operators, GA for constrained optimization, draw backs of GA.

Genetic Programming (GP): Principles of genetic programming, terminal sets, functional sets, differences between GA & GP, random population generation, solving differential equations using GP.

UNIT – IV

Multi-Objective GA: Pareto's analysis, Non-dominated front, multi – objective GA, Non-dominated sorted GA, convergence criterion, applications of multi-objective problems.

UNIT - V

Applications Of Optimization In Design And Manufacturing Systems: Some typical applications like optimization of path synthesis of a four-bar mechanism, minimization of weight of a cantilever beam, optimization of springs and gears, general optimization model of a machining process, optimization of arc welding parameters, and general procedure in optimizing machining operations sequence.

TEXTBOOKS

- 1. Jasbirsing Arora, *Optimal design*, McGraw Hill, Publishers, 4thEdition, 2012.
- 2. Kalyanmoy Deb, *Optimization for Engineering Design*, PHI Publishers, 2nd Edition, 2012

- 1. S.S.Rao, Engineering Optimization –New Age Publishers, 4thEdition, 2009
- 2. R. Lowen and A. Verschoren *Foundation of generic Optimization*, 2ndEdition, Spinger publishers, 2008,
- 3. John R. Koza. Forrest H BEN Nett, Genetic Programming, MK Publishers, 1999.

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(20ME3019) PRODUCT LIFE CYCLE MANAGEMENT

COURSE OBJECTIVES

The objective of the course is to

- 1. Understand the history, concepts and terminology of Product life Cycle Management.
- 2. Explain the Functions and features of PLM/PDM.
- 3. Different modules offered in commercial PLM/PDM tools.
- 4. Elucidate the PLM/PDM implementation approaches.
- 5. Describe the Integration of PLM/PDM with other applications.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Understand history, concepts and terminology of PLM.
- 2. Apply the functions and features of PLM.
- 3. Analyse the case studies.
- 4. Understand PLM/PDM implementation approaches.
- 5. Integrate PLM/PDM with other applications.
- 6. Understand the PDM Infrastructure

UNIT-I

History, Concepts and Terminology of PLM: Introduction to PLM, Need for PLM, opportunities of PLM, Different views of PLM - Engineering Data Management (EDM), Product Data Management (PDM), Collaborative Product Definition Management (cPDm), Collaborative Product Commerce (CPC), Product Lifecycle Management (PLM).

PLM/PDM Infrastructure: Network and Communications, Data Management, Heterogeneous data sources and applications.

UNIT-II

PLM/PDM Functions And Features : User Functions –Data Vault and Document Management, Workflow and Process Management, Product Structure Management, Product Classification and Programme Management. Utility Functions – Communication and Notification, data transport, data translation, image services, system administration and application integration.

UNIT-III

Details Of Modules in a PDM /PLM Software : Case studies based on top few commercial PLM/PDM tools

UNIT-IV

Role of PLM in Industries : Case studies on PLM selection and implementation (like auto, aero, electronic) - other possible sectors, PLM visioning, PLM strategy, PLM feasibility study, change management for PLM, financial justification of PLM, barriers to PLM implementation, ten step approach to PLM, benefits of PLM for–business, organisation,

users, product or service, process performance.

UNIT-V

Basics on Customization/Integration of PDM/PLM Software: PLM Customization, use of EAI technology (Middleware), Integration with legacy data base, CAD, SLM and ERP.

TEXTBOOKS

- 1. AnttiSaaksvuori and AnselmiImmonen, *Product Life cycle Management*, Springer Publisher, 3rdEdition,2008.
- 2.Prof. Alain Bernard, *International Journal of Product Lifecycle Management*, IndersciencePublishers, 2008.

- 1. John Stark, Global Product: Strategy, *Product Lifecycle Management and the Billion Customer Question*, Springer Publisher, 2007.
- 2. Michael Grieves, *Product Life Cycle Management*, Tata McGraw Hill, 2006.
- 3. John Stark, *Product Lifecycle Management: 21st Century Paradigm for Product Realization*, Springer Publisher, 2ndEdition, 2011.

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(20ME3020) COMPUTER GRAPHICS

COURSE OBJECTIVES

The main objective of this course is to

- 1. Explain the Working of various computer input & output devices.
- 2. List out different types of filling algorithms & line clipping algorithms
- 3. Illustrate various types of polygon clipping algorithms & transformations.
- 4. Discuss about rendering process and hidden line removal algorithms.
- 5. Elucidate the Concept of Shading Algorithms.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Demonstrate the different computer hardware.
- 2. Describe the various properties of different algorithms.
- 3. Have a broad knowledge on different types of clipping algorithms & transformations.
- 4. Differentiate between different types of Rendering used in Industrial Application.
- 5. Identify the applications of different types of Shading Algorithms.
- 6. Explain about Raster Scan Graphics

UNIT – I

Introduction To Computer Graphics: Color CRT raster scan monitors- plasma display & liquid crystal display monitors -computer input devices - hard copy devices.

Raster Scan Graphics: Line drawing algorithms – DDA & Bresenham algorithms – circle generation – general function rasterization – displaying lines, characters and polygons.

UNIT - II

Filling Algorithms: Polygon filling - Edge fill algorithm - seed fill algorithm - fundamentals of Antialiasing and half toning.

Line Clipping: Simple visibility algorithm - Cohen-Sutherland subdivision line clipping algorithm - Midpoint sub division algorithm.

UNIT - III

Polygon Clipping: Polygon clipping - reentrant polygon clipping - Sutherland - Hodgeman algorithm -character clipping - 3D- clipping.

Transformations: Cartesian and homogeneous coordinate systems two dimensional and three dimensional transformations – scaling, rotation, Shearing, Zooming - viewing transformation – reflection - rotation about an axis - concatenation.

UNIT - IV

Rendering: Hidden line removal algorithms - surface removal algorithms - painters-Warnock - Z-buffer algorithm.

UNIT - V

Shading Algorithms: Constant intensity algorithm - Phong's shading algorithm - Gourand shading algorithm - Comparison of shading algorithms.

TEXTBOOKS

- 1.D.F.Rogers, Procedural elements for computer graphics, Tata McGraw-Hil, 1985.
- 1. Donald Hearn & M.P. Bakers, *Computer Graphics*, Person Education Publishers, 2nd Edition, 2008.
- 2. A.Rajeswari, *Computer Graphics*, Professional Publication, 1stEdition, 2009.

- 1. S. Harrington, Computer Graphics A Programming Approach, Tata McGraw-Hil,7thEdition, 1987.
- 2. Enderle G., Kansy K., Andpfaff G., Computer Graphics Programming, Springer, 2ndEdition.
- 3. Zigang Xiang, Roy Plasock, Computer Graphics, Tata McGraw-Hil, 2nd Edition, 2007.

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(20ME3021) ROBOTICS

COURSE OBJECTIVES

The objective of this course is to

- 1. Have through Knowledge in various robot structures and their workspace.
- 2. Perform various spatial transformations associated with rigid body motions.
- 3. Formulate kinematic analysis of robot systems.
- 4. Have Acquaintance with singularity issues associated with the Operation of robotic systems.
- 5. Have Analytical skills associated with trajectory planning.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Demonstrate knowledge of the relationship between mechanical structures of industrial robots and their operational workspace characteristics.
- 2. Apply spatial transformation to obtain forward kinematics equation of robot manipulators.
- 3. Solve inverse kinematics of simple robot manipulators.
- 4. Obtain the Jacobian matrix and use it to identify singularities.
- 5. Generate joint trajectory for motion planning.
- 6. Explain about Robot Kinematics.

UNIT - I

Introduction: Definition need and scope of Industrial robots – Robot anatomy – Work volume – Precision movement – End effectors – Sensors.

Robot Kinematics: Direct and inverse kinematics – Robot trajectories – Control of robot manipulators – Robot dynamics – Methods for orientation and location of objects.

UNIT - II

Matrix Transformations: Introduction, robots as a mechanisms— matrix representation-representation of a point in a space, representation of a vector in space, representation of a frame at the origin of a reference frame, representation of a frame in a reference frame, representation of a rigid body.

Homogeneous Transformation Matrices: Representation of a pure translation – pure rotation about an axis representation of combined transformations, transformations relative to the rotating, inverse of transformation matrices.

UNIT – III

Differential Motions And Velocities: Introduction, differential relationship, Jacobian, differential motions of a frame-translations, rotation, rotating about a general axis, differential transformations of a frame. Differential changes between frames, differential motions of a robot and its hand frame, calculation of Jacobian, relation between Jacobian and the differential operator, Inverse Jacobian.

UNIT - IV

Dynamic Analysis And Forces: Introduction, Lagrangian mechanics, Effective moments of inertia, dynamic equations for multi-degree of freedom robots-kinetic energy, potential energy, the Lagrangian, robot's equations of motion, static force analysis of robots.

Trajectory Planning: Introduction, path Vs trajectory, basics of trajectory planning, joint space trajectory planning-third order polynomial trajectory planning, fifth order polynomial trajectory planning, Cartesian-space trajectories.

UNIT - V

Robot Sensors: Introduction, sensor characteristics, Position sensors-potentiometers, encoders, LVDT, Resolvers, time of travel displacement sensor, Velocity sensors-Encoders, Tachometers, differentiation of position signal, Accelerating sensors, force and pressure sensors-piezoelectric, force sensing resistor, strain gauges, Torque sensors, light and infrared sensors, touch and tactile sensors, proximity sensors-magnetic proximity sensors, optical proximity sensors, Ultrasonic proximity sensors, inductive proximity sensors, capacitive proximity sensors, eddy current proximity sensors, sniff sensors.

TEXTBOOKS

- 1. Mikell P. Groover & Mitchell Weiss, Roger N. Nagel, Nicholas G.Odrey., *Industrial Robotics*, McGraw Hill, 1st Edition, 1986.
- 2. Rachid Manseur, *Robot Modeling and Kinematics*, Laxmi Publications Pvt. Ltd,2008.

- 1. K.S.Fu, R.C. Gonzalez and C.S.G. Lee, *Robotics Control, Sensing, Vision and Intelligence*. McGraw Hill, 1987.
- 2. H. Asada and J.J.E. Slotine, *Robot Analysis and Control*, John Willey & Sons, 1986.
- 3. Analysis and control, Robert J. Schilling, *Fundamentals of Robotics*, Prentice Hall, 1990.

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(20ME3022) NON DESTRUCTIVE TESTING

COURSE OBJECTIVES

The main objective of this course is to

- 1. Impart the knowledge of quality assurance and inspection techniques.
- 2. Introduce the various aspects of destructive testing and Nondestructive testing.
- 3. Know the fundamentals of radiography.
- 4. Study and understand the various types of waves of ultrasonic testing
- 5. Explain the fundamental concepts recent techniques.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Provide better understanding of the principles of various Non-destructive testing methods.
- 2. Able to select appropriate NDT method for testing of defects.
- 3. Understand the concept of liquid penetrant and magnetic particle testing.
- 4. Acquire knowledge of ultrasonic inspection techniques.
- 5. Acquire knowledge of recent techniques of NDT.
- 6. Describe about various non-destructive testing methods like Ultrasonic Testing.

UNIT - I

Visual Inspection

Liquid Penetrate and Magnetic Particle Inspection : Liquid penetrant system – Processing cycles –Inspection of surface defects Generation of Magnetic fields-Magnetic particle inspection equipment – Demagnetization- Applications and limitations.

UNIT - II

Radiography : Production of X-rays – Characteristics rays and white rays– Tube current and voltage – Source of γ ray – Half-life period– Penetrating power – Absorption of x and γ ray – Radiation contrast and film contrast– Exposure charts – penetrometers and sensitivity – Safety.

UNIT - III

Eddy Current Inspection :Eddy current production – Impedance concepts –Inspection of magnetic materials-Inspection of Nonmagnetic materials –Influences of various parameters - Advantages and limitations.

UNIT - IV

Ultrasonic Testing: Production of ultrasonic waves – Different types of waves-Normal beam inspection –Laser based ultrasonic, Angle beam inspection-Thickness measurements – Applications.

UNIT - V

Recent Techniques: EMAT Technique, Phased array based techniques, Principle of acoustic emission- Instrumentation for Non-destructive testing Principles of holography-Applications of holographic techniques Non-destructive inspection-Advantages and limitations- Other techniques.

TEXT BOOKS

- 1.Barry Hull and Vernon John, Non Destructive Testing, MacMillan, 1988
- 2. American Society for Metals, Metals Hand Book, Vol.II, 2006.

- 1. Baldev Raj, T.Jayakumar, M.Thavasimuthu, *Practical Non-Destructive Testing*, Narosa Publishing House, 2009
- 2. Holler, P., New Procedures in Non-Destructive Testing, Springer Verlag, 1983.
- 3. Progress in Acoustic Emission, *Proceedings of 10th International Acoustic EmissionSymposium*, Japanese Society for NDI, 1990.
- 4. Ravi Prakash, *Non-Destructive Testing Techniques*, ^{1st} revised Edition, New Age International Publishers, 2010

I M.Tech - II Sem L T P C

- - 4 2

(20ME3006) MANUFACTURING ENGINEERING LAB (VIRTUAL LAB)

COURSE OBJECTIVES

The objective of this course is to

- 1. Learn about Computer-controlled tools for machining operations.
- 2. Design and fabrication of circuit boards.
- 3. Explain the Digital fabrication process.
- 4. Illustrate different methods of micro machining
- 5. List out different process parameters of Grinding operations

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Understand the Concept of digital fabrication.
- 2. Design and fabrication of different types of circuit boards.
- 3. Distinguish between 3D scanning and 3D machining processes
- 4. Discuss about various methods and tools used in micro machining process.
- 5. Elaborate the Mechanism from Lazarenko's model.
- 6. Create molding and Casting of Polyurethane parts.

FAB LAB

- 1. Computer Controlled Cutting of wooden object
- 2. 3D Machining
- 3. PCB design & fabrication
- 4. Interface & Application Programming
- 5. Digital Fabrication of Flexible Circuit board
- 6. 3D scanning
- 7. Molding and Casting of Polyurethane parts.
- 8. Digital Fabrication and Project Development.

MICRO MACHINING LAB

- 1. To study pulsed-heating of materials
- 2. To study erosion mechanism from Lazarenko's model
- 3. To study various thermal models for EDM
- 4. To study influence of process parameters on the Wire EDM
- 5. Laser hardening using NdYAG laser system
- 6. Laser spot welding using NdYAG laser system
- 7. Study of Electrochemical machining process
- 8. Study the effect of process parameters in electrochemical grinding

I M.Tech - II Sem L T P C

- - 4 2

(20ME3007) COMPUTER AIDED ANALYSIS LAB

COURSE OBJECTIVES

The objective of this course is to

- 1. Learn about Structural Analysis of solids.
- 2. Perform the thermal analysis of 2D component.
- 3. Explain the usage of MATLAB software for training and testing.
- 4. Have Basic understanding of analysis software.
- 5. Usage of this software for real time applications and in their project works.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Analyze the Analysis of a truss member under loading.
- 2. Discuss the Concepts of Analysis of Tapered plate under transverse load.
- 3. Explain the Flow of incompressible gas through an S-bend for laminar flow.
- 4. Formulate the Analysis of conductive heat transfer of different geometry 2D components.
- 5. Usage of MATLAB software for training and testing.
- 6. Understand the Heat Transfer Analysis in Different Geometry 2D Components.

List of Experiments

Introduction to ANSYS Structural Analysis

1) To Market 1

- 1) Truss Member
- 2) Simply Supported Beam
- 3) Plate with hole
- 4) Taper Cross Section

Thermal Analysis

- 1) Conductive Heat Transfer Analysis in Rectangular 2D Component.
- 2) Conductive Heat Transfer Analysis in Different Geometry 2D Components

Mat Lab

- 1) Construct Perceptron, train and test the performance
- 2) Construct Back Propagation Network, train and test the performance
- 3) Construct Radial Basis Function Network, train and test the performance
- 4) Build fuzzy logic membership functions through MATLAB tool box.

Note: Any 8 experiments are to be performed

I M.Tech- II Sem

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(20HS0825) CONSTITUTION OF INDIA

COURSE OBJECTIVES

The Objective of the course is to

- 1. Know the premises informing the twin themes of liberty and freedom from a civil rights perspective.
- 2. Address the growth of Indian opinion regarding modern Indian intellectuals Constitutional role.
- 3. Address entitlement to civil and economic rights as well as the emergence of Nationhood in the early years of Indian nationalism.
- 4. Illustrate the role of socialism in India after the commencement of the Bolshevik Revolution in 1917 and its impact on the initial drafting of the Indian Constitution.
- 5. Acquire knowledge for various competitive examinations.

COURSE OUTCOMES

On completion of the course the students will able to

- 1. Explain the key concepts of political economy.
- 2. Analyse the significant developments in the political ideologies.
- 3. Describe the salient features of the constitution of India interpret, integrate and *Critically*.
- 4. Analyse the political economy of Indian international relations and gain knowledge in Judiciary system.
- 5. Apply their knowledge and skills acquired to write various competitive Examinations.
- 6. Acquire through knowledge on the constitution of India.

UNIT-I

Constitution: Definition, Introduction, Meaning of the term,- Indian Constitution: Sources and Features.

UNIT-II

Historical Perspective of Indian Constitution: The Government Act of 1919and1935 - A Dual Form of Government – The Constitutional Reforms of Simon commission –Formation of Drafting Committee – The Role of Constitution Assembly.

Salient features and characteristics of the Constitution of India: Structure of the Indian Union: Federalism, Centre- State relationship.

UNIT-III

Scheme of the Fundamental Rights: Concept of Fundamental Rights in India, Justifiability of Fundamental Rights - Reach of Fundamental Rights -The scheme of the Fundamental Duties and its Legal Status: Fundamental Duties in India – Article 51A - Introduction to Fundamental Duties in India – Importance of Fundamental Duties. The Directive Principles

of State Policy - Its importance and implementation - The Potential of Directive Principles of State Policy for the Judicial Enforcement of Socio-Economic Rights.

UNIT-IV

Parliamentary Form of Government in India: Origin, growth and development of the parliamentary system in India – Chief Characteristics of Indian Parliament – Constitutional Powers and Functions of Indian Parliamentary system.

The President of India: Qualifications of President - Election of President, Tuner of President - Status, Powers and Functions of President. The Historical Perspectives of the Constitutional Amendments in India: Types of Amendments & Constitutional Amendment Process in India.

Indian Polity-Judiciary System: Introduction to Indian Judiciary System - Independent Indian Judiciary - Indian Judiciary Structure - Powers and Functions of Indian Judiciary.

UNIT-V

Local Self Government – Constitutional Scheme inIndia - District's Administration head: Role and Importance, Municipalities: Introduction, Mayor and role of Elected Representative, CEO of Municipal Corporation,

Pachayati raj: Introduction, PRI: ZilaPachayat, Elected officials and their roles, CEO.

ZilaPachayat: Position and role, Block level: Organizational Hierarchy (Different departments), Village level: Role of Elected and Appointed officials, Importance of grass root democracy.

Election Commission: Role and Functions of Chief Election Commissioner and Election Commissioners, State Election Commission: Role and Functioning, Institute and Bodies for the welfare of SC/ST/OBC and women

TEXT BOOKS

- 1. Government of India Ministry of Law and Justice (Legislative Department), *The Constitution of India, 1950 (Bare Act)* Government Publication, 2015
- 2. Dr. S. N. Busi, *Dr. B. R. Ambedkar framing of Indian Constitution*, Government Publication, 1st Edition, 2015.

- 1. M. P.Jain, *Indian Constitution Law* Lexis Nexis, 7th Edition, 2014.
- 2. D.D. Basu, Introduction to the Constitution of India Lexis Nexis, 2015.
- 3.P.M.Bakshi, *Constitution of India* Universal Law Publishing, 15th Edition, 2018.

II M.Tech - I Sem

L T P C 3 - 3

(20ME3023) MECHATRONICS

COURSE OBJECTIVES

The objective of the course is to

- 1. Understand the Working of Mechatronics system, Artificial intelligence needed for Mechatronics system.
- 2. Classify various types of sensors and transducers.
- 3. Explain the Architecture of 8085 microcontroller and 8051 microprocessor.
- 4. Describe the Basic structure of programmable logic controller and PLC components.
- 5. Educate the concepts of data base management system, data edition & manipulation.

COURSE OUTCOMES

On successful completion of the course the students will be able to

- 1. Illustrate the usage of Mechatronics systems and Artificial intelligence for manufacturing sectors.
- 2. Explain the working principles and classification of sensors and transducers.
- 3. Describe the basic structure and operation of Microcontroller and Microprocessor
- 4. Interpret the basic structure and categorize the components used in Programmable logic controller.
- 5. Explain the Concept of Data Base Management System and its usage in CAD/CAM.
- 6. Elucidate about Transducers and its applications in real life.

UNIT-I

Introduction to Mechatronics - Mechatronics systems- concepts of Mechatronics approachneed for Mechatronics- Mechatronics in manufacturing, Products, and design. Artificial intelligence for Mechatronics system.

UNIT-II

Sensors: Analog and digital sensors for motion measurement, Displacement sensors, Position sensors, Proximity sensors and temperature sensors, selection of sensors

Transducers: analog and digital transducers, photoelectric transducer, Human-Machine and Machine-Machine interfacing devices.

UNIT-III

8085 Microprocessor and 8051 Microcontroller: Introduction-architecture of 8085-pin configuration-Addressing Modes-instruction set-Timing diagram of 8085-application of Microprocessor control-Structure of 8051 Microcontroller-impact of Microcontrollers of society.

UNIT-IV

Programmable logic controller: Introduction-Basic structure –components of PLC-Input and output processing-Ladder diagram-Latching and internal relays-timers-counters-shift registers

UNIT-V

Manufacturing of Data bases: Data Base management system, CAD/CAM data bases, graphic data base, introduction to object oriented concepts, objects oriented model language interface, procedures and methods in creation, edition and manipulation of data

TEXT BOOKS

- 1. K. P. Ramachandran, G. K. Vijayaraghavan, *Mechatronics*, wiley India pvt. ltd, New Delhi, 2008
- 2. W. Bolton, Mechatronics, *Electronic Control Systems in Mechanical and Electrical Engineering*, Pearson Education, 2011.

- 1. DavudG. Alciatore, R. Miches, B. Histand, *Introduction to Mechatronics and Measurement systems*, Tata McGraw Hill, 2008.
- 2. R.V. Rajput, *Mechatronics*, S. Chand Publishers, 2007.
- 3. Rohner, P., Macmillan, *Automation with Programmable Logic Controllers*, McGraw Hill, New York, 1996.

II M.Tech- I Sem

L T P C 3 - 3

(20ME3024) MECHANICS OF COMPOSITES

COURSE OBJECTIVES

The objective of the course is to

- 1. Understand the mechanical behavior of composite materials.
- 2. Get an overview of the micromechanical behavior of composite materials.
- 3. Get the knowledge of coordinate transformation of composite materials.
- 4. Evaluate the elastic behavior of unidirectional composite and its design.
- 5. Analyze the laminate composite material and its behavior.

COURSE OUTCOMES

On completion of this course, the students will be able to

- 1. Elucidate the mechanical characteristics of composite materials.
- 2. Evaluate and estimate the micromechanical behavior of the materials.
- 3. Define the coordinate transformation of composite materials
- 4. Design the elastic behaviour on unidirectional composite materials.
- 5. Formulate of laminate composite materials and its behaviors.
- 6. Develop new methods of manufacturing composites.

UNIT-I

Basic Concepts and Characteristics: Geometric and Physical definitions, natural and manmade composites, Aerospace and structural applications, types and classification of composites.

Reinforcements: Fibers- Glass, Silica, Kevlar, carbon, boron, silicon carbide, and boron carbide fibers. Particulate composites, Polymer composites, Thermoplastics, Thermosetting plastics, Metal matrix and ceramic composites.

UNIT-II

Micromechanics: Unidirectional composites, constituent materials and properties, elastic properties of a lamina, properties of typical composite materials, laminate characteristics and configurations. Characterization of composite properties.

UNIT-III

Coordinate Transformations: Hooke's law for different types of materials, Hooke's law for two dimensional unidirectional lamina, Transformation of stress and strain, Numerical examples of stress strain transformation, Graphic interpretation of stress – strain relations. Off - axis, stiffness modulus, off - axis compliance.

UNIT_IV

Elastic Behavior of Unidirectional Composites: Elastic constants of lamina, relationship between engineering constants and reduced stiffness and compliances, analysis of laminated composites, constitutive relations.

Strength of Unidirectional Lamina: Micro mechanics of failure, Failure mechanisms, Strength of an orthotropic lamina, Strength of a lamina under tension and shear maximum stress and strain criteria, application to design.

UNIT-V

Analysis of Laminated Composite Plates :Introduction, thin plate theory, specially orthotropic plate, cross and angle ply laminated plates, problems using thin plate theory. **Manufacturing Methods:** Autoclave, tape production, molding methods, filament winding, man layup, pultrusion, RTM.

TEXT BOOKS

- 1. R. M. Jones, *Mechanics of Composite Materials*, CRC Press; 2nd Edition, 2015.
- 2. B. D. Agarwal and L. J. Broutman, *Analysis and performance of fibre Composites*, John Wiley & Sons; 3rd Revised Edition, 2006.

- 1. L. R. Calcote, *Analysis of Laminated Composite Structures*, Van NostrandRainfold, New York, 1999.
- 2. Isaac and M.Daniel, *Engineering Mechanics of Composite Materials*, Oxford University Press, 1994.

II M.Tech – I Sem L T P C

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(20ME3025) INDUSTRIAL ROBOTICS AND EXPERT SYSTEMS

COURSE OBJECTIVES

The Objective of this course to:

- 1. Teach students the Basics of Robotics and Robot Kinematics.
- 2. Develop the student's knowledge in various robot drives and control valves.
- 3. Provide the students with knowledge of the construction features, sensor and Image Representation.
- 4. Impart the knowledge of robot cell design and applications.
- 5. Study and understand the robot programming and application of artificial intelligence and expert systems in robotics.

COURSE OUTCOMES

On successful Completion of this course the student willbe able to:

- 1. Understand fundamentals of Robotics.
- 2. Provide better understanding of the principles of controlling the Robot motion.
- 3. Design robots and robotic work cells.
- 4. Acquire knowledge of write program for controlling the robots.
- 5. Apply artificial intelligence and expert systems in robotics.
- 6. Understand about Robot Kinematics.

UNIT I

Introduction: Definition need and scope of Industrial robots – Robot anatomy – Work volume – Precision movement – End effectors – Sensors.

Robot Kinematics: Direct and inverse kinematics – Robot trajectories – Control of robot manipulators – Robot dynamics – Methods for orientation and location of objects.

UNIT II

Robot Drives: Controlling the Robot motion – Position and velocity sensing devices – Design of drive systems – Hydraulic and Pneumatic drives – Linear and rotary actuators **Control Valves**: Electro hydraulic servo valves, electric drives – Motors – Designing of end effectors – Vacuum, magnetic and air operated grippers.

UNIT III

Robot Sensors: Transducers and Sensors – Tactile sensor – Proximity and range sensors – Sensing joint forces – Robotic vision system – Image Representation - Image Grabbing – Image processing and analysis – Edge Enhancement – Contrast Stretching – Band Rationing - Image segmentation – Pattern recognition – Training of vision system.

UNIT IV

Robot Cell Design and Application: Robot work cell design and control – Safety in Robotics – Robot cell layouts – Multiple Robots and machine interference – Robot cycle time analysis, Industrial application of robots.

UNIT V

Robot Programming: Methods of Robot Programming – Characteristics of task level languages lead through programming methods – Motion interpolation.

Artificial Intelligence and Expert Systems: Basics – Goals of artificial intelligence – AI techniques – problem representation in AI – Problem reduction and solution techniques - Application of AI and KBES in Robots.

TEXTBOOKS

- 1. Deb, S.R. Robotics Technology and Flexible Automation, Tata McGraw-Hill, 1994.
- 2. K.S.Fu, R.C. Gonzalez and C.S.G. Lee, *Robotics Control, Sensing, Vision and Intelligence*, McGraw Hill, 1987.
- 3. Kozyrey, Yu. *Industrial Robots*, MIR Publishers Moscow, 1985.

- 1. Mikell, P. Groover, Mitchell Weis, Roger, N. Nagel, Nicholas G. Odrey, *Industrial Robotics Technology, Programming and Applications*, McGraw-Hill, Int. 1986.
- 2. Richard. D, Klafter, Thomas, A, Chmielewski, Michael Negin, *Robotics Engineering An Integrated Approach*, Prentice-Hall of India Pvt. Ltd., 1984.
- 3. YoramKoren, Robotics for Engineers, McGraw-Hill, 1987

II M.Tech-I Semester

L T P C 3 - 3

(20HS0824) BUSINESS ANALYTICS

COURSE OBJECTIVES

Students undergoing this course are able to

- 1. Understand the concepts and methods of business analytics.
- 2. To Gain an understanding of how managers use business analytics to formulate and solve business problems and to support managerial decision making.
- 3. Identify the management related issues and processes to resolve
- 4. Understand the significance of forecasting models helpful in decision making
- 5. To become familiar with processes needed to develop, report and analyze business data

COURSE OUTCOMES

On successful completion of course student will be able to:

- 1. Analyze data using statistical and data mining techniques and understand relationships between the underlying business processes of an organization.
- 2. Design alternatives to solve business problems utilizing quantitative analysis, critical thinking and sound ethical decision making.
- 3. Summarize, process and transform data for obtaining meaningful conclusions
- 4. Interpret data using latest data analytics tools to address organizational problems
- 5. Organize and critically apply the concepts and methods of business analytics
- 6. Assess decision problems and build models for creating solutions using business analytical tools.

UNIT-I

Business analytics: Overview of Business analytics - Scope of Business analytics - Business Analytics Process - Relationship of Business Analytics Process and organisation - competitive advantages of Business Analytics - Statistical Tools: Statistical Notation, Descriptive Statistical methods, Review of probability distribution and data Modelling, sampling and estimation methods overview.

UNIT-II

Trendiness and Regression Analysis: Modelling Relationships and Trends in Data - simple Linear Regression - Important Resources - Business Analytics Personnel - Data and models for Business analytics - problem solving - Visualizing and Exploring Data, Business Analytics Technology

UNIT III

Organization Structures of Business analytics: Team management - Management Issues - Designing Information Policy - Outsourcing - Ensuring Data Quality - Measuring contribution of Business analytics - Managing Changes - Descriptive Analytics - predictive analytics - predictive Modelling - Predictive analytics analysis - Data Mining - Data Mining Methodologies - Prescriptive analytics and its step in the business analytics Process - Prescriptive Modelling - nonlinear Optimization.

UNIT IV

Forecasting Techniques: Qualitative and Judgmental Forecasting - Statistical Forecasting Models - Forecasting Models for Stationary Time Series - Forecasting Models for Time Series with a Linear Trend - Forecasting Time Series with Seasonality - Regression Forecasting with Casual Variables - Selecting Appropriate Forecasting Models - Monte Carlo Simulation and Risk Analysis: Monte Carle Simulation Using Analytic Solver Platform - New-Product Development Model - Newsvendor Model - Overbooking Model - Cash Budget Model.

UNIT V

Decision Analysis: Formulating Decision Problems - Decision Strategies with the Outcome Probabilities - Decision Trees - The Value of Information - Utility and Decision Making - Recent Trends in Embedded and collaborative business intelligence - Visual data recovery - Data Storytelling and Data journalism.

TEXT BOOKS

- 1. S. Christian Albright & Wayne Winston, *Business Analytics: Data analysis & Decision making*, Cengage Learning, 6th Edition, 2019.
- 2. James Evans, *Business Analytics*, Pearson Education, 2nd Edition, 2013.

- 1. Marc J. Schniederjans, Dara G. Schniederjans, Christopher M. Starkey, *Business analytics Principles, Concepts, and Applications*, 1st Edition, Pearson FT Press, 2014.
- 2. SeemaAcharya& RN Prasad, Fundamentals of Business Analytics, WILEY, 2nd Edition.
- 3. GalitShmueli, Peter C. Bruce, Nitin R. Patel, Data mining for business analytics: Concepts, Techniques and Applications in Microsoft Office Excel with XLMiner, WILEY, 2008.

II M.Tech - I Sem

L T P C
3 - - 3

(20CE1028)COST MANAGEMENT OF ENGINEERING PROJECTS

COURSE OBJECTIVES

The objective of the course is to

- 1. Establish systems to help streamline the transactions between corporate support departments and the operating units
- 2. Devise transfer pricing systems to coordinate the buyer-supplier interactions between decentralized organizational operating units
- 3. Use pseudo profit centers to create profit maximizing behaviour in what were formerly cost centers

COURSE OUTCOMES

On successful completion of the course, the student should be able to

- 1. Summarize the concept of strategic cost management, strategic cost analysis target costing, life cycle costing and Kaizen costing and the cost drive concept.
- 2. Describe the decision-making; relevant cost, differential cost, incremental cost and opportunity cost, objectives of a costing system.
- 3. Summarize the meaning and different types of project management and project execution, detailed engineering activities.
- 4. Understand the project contracts.
- 5. Describe the cost behavior and profit planning types and contents, Bar charts and Network diagram.
- 6. Analyze by using quantitative techniques for cost management like PERT/CPM.

UNIT-I

Introduction and Overview of the Strategic Cost Management Process.

UNIT-II

Cost Concepts: Cost concepts in decision-making - Relevant cost - Differential cost - Incremental cost and Opportunity cost - Objectives of a Costing System - Inventory valuation - Creation of a Database for operational control - Provision of data for Decision Making.

UNIT-III

Project Management: Project: meaning - Different types - why to manage - cost overruns centers - various stages of project execution: conception to commissioning - Project execution as conglomeration of technical and nontechnical activities - Detailed Engineering activities - Pre project execution main clearances and documents - Project team: Role of each member - Importance Project site: Data required with significance - Project contracts - Types and contents - Project execution Project cost control - Bar charts and Network diagram - Project commissioning: mechanical and process.

UNIT-IV

Cost Behavior and Profit Planning: Cost Behavior and Profit Planning Marginal Costing - Distinction between Marginal Costing and Absorption Costing - Break-even Analysis - Cost-Volume-Profit Analysis - Various decision-making problems - Standard Costing and Variance Analysis - Pricing strategies: Pareto Analysis - Target costing - Life Cycle Costing - Costing of service sector - Just-in-time approach - Material Requirement - Planning - Enterprise Resource Planning -Total Quality Management and Theory of constraints - Activity-Based Cost Management - Bench Marking - Balanced Score Card and Value-Chain Analysis - Budgetary Control - Flexible Budgets - Performance budgets - Zero-based budgets- Measurement of Divisional profitability pricing decisions including transfer pricing.

UNIT-V

Quantitative Techniques: Quantitative techniques for cost management - Linear Programming, PERT/CPM - Transportation Problems - Assignment problems - Simulation - Learning Curve Theory.

TEXT BOOKS

- 1. Robert S Kaplan Anthony A. Alkinson, *Management & Cost Accounting*, Pearson Education (US), 1994.
- 2. N.D. Vohra, *Quantitative Techniques in Management*, McGraw Hill Education, 4th Edition, 2009.

- 1. Cost Accounting A Managerial Emphasis, Prentice Hall of India, New Delhi
- 2. Charles T. Horngren and George Foster, Advanced Management Accounting.
- 3. Ashish K. Bhattacharya, Principles & Practices of Cost Accounting, A. H. Wheeler Publisher.

II M.Tech - I Sem

L T P C 3 - 3

(20EE2128) WASTE TO ENERGY

COURSE OBJECTIVES

The objectives of this course is to

- 1. Learn different types of waste materials available for energy conversion.
- 2. Understand Pyrolytic oil and gases.
- 3. Introduce gasification methods for biomass.
- 4. Learn the concepts of biomass resources, combustion types and biogas plant technology.

COURSE OUTCOMES

On successful completion of this course, the student will be able to

- 1. Analyse agro based, forest residue and industrial waste conversion processes.
- 2. Manufacture of Pyrolytic oils and gases.
- 3. Manufacture of charcoal, yields and applications.
- 4. Understand various types of gasifiers operation.
- 5. Understand inclined and fluidized bed combustors operation.
- 6. Understand types of biogas plants and biomass energy programme in India.

UNIT-I

Introduction to Energy from waste: Classification of waste as fuel – Agro based- Forest residue- Industrial waste- MSW- conversion devices- Incinerators- Gasifiers-Digestors.

UNIT-II

Bio-mass Pyrolysis: Pyrolysis- Types- Slow-Fast- Manufacture of Charcoal- methods- yields and application. Manufacture of Pyrolytic oils and gases – yields and applications.

UNIT-III

Biomass Gasification: Gasifiers- Fixed bed system- Downdraft and Updraft gasifiers- Fluidized bed gasifiers- construction and operation- Gasifier burner arrangement for thermal heating.

UNIT-IV

Biomass Combustion: Biomass stoves- Types- Inclined combustors- Fluidized bed combustors- construction and operation of above biomass combustors.

UNIT-V

Properties of Biogas: Biogas plant Technology and status – Biomass resources and their classification- Biomass conversion processes- thermo chemical conversion – Direct Combustion- Biomass gasification- Pyrolysis and liquefaction – bio-chemical conversion-

anaerobic digestion- Types of biogas plants- applications-Biomass Energy Programme in India.

TEXT BOOKS

- 1. Desai, Ashok V, Non-Conventional Energy, Wiley Eastern Ltd., 1990.
- 2. Khandelwal, K. C. and Mahdi ,Biogas Technology A Practical Hand Book -, Vol. I
- & II, Tata McGraw Hill Publishing Co. Ltd., 1983.

- 1. Challal D.S, Food, Feed and Fuel from Biomass, IBH Publishing Co Pvt Ltd.,1991.
- 2. GD Roy, Non-conventional Energy Sources- Khanna Publishers, 6th Edition.
- 3. KhahidRehmanHekeem, Mohammad Jawald., Umar Rashid, *Biomass & Bioenergy*, Springer International Publishing Ltd.

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II M.Tech - I Semester

(20ME3026) INDUSTRIAL SAFETY

COURSE OBJECTIVES

The objective of this course is to

- 1. Learn about Mechanical and electrical hazards.
- 2. Understand the Fundamentals of Maintenance Engineering.
- 3. *Identify the importance of Wear, Corrosion and their prevention.*
- 4. Explain the Fault Tracing concept of various instruments used.
- 5. Know the terms Periodic and preventive maintenance.

COURSE OUTCOMES

On successful completion of this course the student will be able to

- 1. Explain the Points of factories act 1948 for health and safety.
- 2. Define the term Cost & its relation with replacement economy.
- 3. Recognize the Concept of Wear, Corrosion and its Prevention methods.
- 4. Understand the Concept of sequence of fault finding activities and the importance of decision tree.
- 5. Elaborate the importance of scheduled preventive maintenance of mechanical and electrical equipment.
- 6. Distinguish between Periodic and Preventive maintenance of equipments.

UNIT-I

Industrial Safety: Accident, causes, types, results and control, mechanical and electrical hazards, types, causes and preventive steps/procedure, describe salient points of factories act 1948 for health and safety, wash rooms, drinking water layouts, light, cleanliness, fire, guarding, pressure vessels, etc, Safety color codes. Fire prevention and firefighting, equipment and methods.

UNIT-II

Fundamentals of Maintenance Engineering: Definition and aim of maintenance engineering, Primary and secondary functions and responsibility of maintenance department, Types of maintenance, Types and applications of tools used for maintenance, Maintenance cost & its relation with replacement economy, Service life of equipment.

UNIT-III

Wear And Corrosion And Their Prevention: Wear- types, causes, effects, wear reduction methods, lubricants-types and applications, Lubrication methods, general sketch, working and applications, i. Screw down grease cup, ii. Pressure grease gun, iii. Splash lubrication, iv. Gravity lubrication, v. Wick feed lubrication vi. Side feed lubrication, vii. Ring lubrication,

Definition, principle and factors affecting the corrosion. Types of corrosion, corrosion prevention methods.

UNIT-IV

Fault Tracing: Fault tracing-concept and importance, decision tree concept, need and applications, sequence of fault finding activities, show as decision tree, draw decision tree for problems in machine tools, hydraulic, pneumatic, automotive, thermal and electrical equipment's like, I. Any one machine tool, ii. Pump iii. Air compressor, iv. Internal combustion engine, v. Boiler, vi. Electrical motors, Types of faults in machine tools and their general causes.

UNIT-V

Periodic And Preventive Maintenance: Periodic inspection-concept and need, degreasing, cleaning and repairing schemes, overhauling of mechanical components, overhauling of electrical motor, common troubles and remedies of electric motor, repair complexities and its use, definition, need, steps and advantages of preventive maintenance. Steps/procedure for periodic and preventive maintenance of: I. Machine tools, ii. Pumps, iii. Air compressors, iv. Diesel generating (DG) sets, Program and schedule of preventive maintenance of mechanical and electrical equipment, advantages of preventive maintenance. Repair cycle concept and importance

TEXT BOOKS

- 1. Higgins & Morrow, Maintenance Engineering Handbook, Da Information Services.
- 2. H. P. Garg, *Maintenance Engineering*, S. Chand and Company.

- 1. Audels, *Pump-hydraulic Compressors*, Mcgrew Hill Publication.
- 2. Winterkorn, Foundation Engineering Handbook, Chapman & Hall London.

II M. Tech - I Sem

L T P C
3 - - 3

(20ME3027) ADVANCES IN OPERATIONS RESEARCH

COURSE OBJECTIVES

The objective of this course is to

- 1. Enumerate the fundamentals of Linear Programming.
- 2. Learn classical optimization techniques.
- 3. Develop the best strategy of Game and identifying the Queuing theory.
- 4. Understand about sequence and optimum Duration of the Project.
- 5. Develop the importance of Replacement models and Inventory control.
- 6. Identify the critical path of the project for optimum project duration.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Create mathematical models of the real time situations.
- 2. Implement Transportation and Assignment problems to solve in real time industry.
- 3. Choose the best strategy of Game and capable of identifying the suitable queuing *Theory*.
- 4. Enumerate fundamental techniques and apply it to solve various optimization areas.
- 5. Investigate, study, Apply knowledge in Replacement models and Inventory Control Models.
- 6. Understand the Inventory control Models.

UNIT-I

Introduction to OR and Linear Programming: OR definition—Types of Operations Research models; Linear Programming- Problem Formulation, Graphical Method, Simplex Method, Big-M Method, Degeneracy — Problems.

UNIT-II

Transportation Problem: Formulation; Initial Basic Feasible Solution-North-West Corner Rule, Least Cost Method, Vogel's Approximation Method Modified Distribution (MODI) Method, Unbalanced Transportation-Problem.

Assignment Problem: Formulation, Optimal Solution -Traveling Salesman problem.

UNIT-III

Game Theory: Introduction – Minimax (Maximin) Criterion and Optimal Strategy, Saddle Point, Solution of Games with Pure Strategy and Mixed Strategies – 2 X 2 Games – Dominance Principle.

Queuing Theory: Introduction to queuing system—Service Channel, Arrival Pattern, Size of Population, Service Pattern, Queue Discipline, Customer Behavior, Probability Distribution-Birth & Death Process, Simple Problems on Single Service channel only.

UNIT-IV

Sequencing: Terminology - Johnson's Algorithm for n-jobs x 2 Machines and n-jobs x 3 machines models - Problems

PERT & CPM: Introduction, Difference between PERT and CPM, Terminology- Activities, Events, Predecessor, Early Start, Early Finish, Late Start & Late Finish Times, Earliest Occurrence and Latest Occurrence of the Event, Total Float, Free Float, Independent Float; CPM- Deterministic Model; PERT- Probabilistic Model, Critical Path, Optimal Project Duration, Least Possible Project Duration- Problems.

UNIT-V

Replacement: Failure Mechanism of Items, Types of Replacements- Individual Replacement policy, Group Replacement policy, Replacement of items fail suddenly – problems **Inventory:** Necessity for maintaining inventory, inventory costs, classification of fixed order

quantity inventory models, selective inventory management techniques.

TEXT BOOKS

- 1.S D. SHARMA Operations Research, KNRN Publications, 17th Edition, 2015.
- 2. Hamdy A Taha, *Operations Research*, Pearson Publications, 9th Edition, 2015.

- 1. Manohar Mahajan *Operations Research*, Dhanpat Rai&Co, 2016.
- 2. Er. Premkumar Guptha & Dr.D.S. Hira, *Operations Research*, Schand publications, 2012.
- 3. R Panneerselvam, *Operations Research*, PHI, 2nd Edition, 2012.

II M. Tech - I Sem

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(20ME3028) COMPOSITE MATERIALS

COURSE OBJECTIVES

The objective of the course is to

- 1. Understand the mechanical behavior of composite materials.
- 2. Get an overview of the methods of manufacturing composite materials.
- 3. Know the fundamentals of composite materials.
- 4. Understand the fabrication and process of composites.
- 5. Recognize the applications of composite materials.
- 6. Understand the mechanics of composites in the manufacturing process.

COURSE OUTCOMES

On successful Completion of this course the student will be able to

- 1. Explain the Fundamental concept of composite materials.
- 2. Classify different types of composite materials.
- 3. Describe the Fabrication and processing of composite materials.
- 4. Illustrate the Methods of preparation of Metal matrix Composites and polymer matrix composites.
- 5. Discuss about the Mechanical behavior of composite materials.
- 6. Explain the application of composite materials.

UNIT-I

Introduction To Composites: Fundamentals of composites – need– enhancement of properties – classifications –Introduction to Reinforcement composites–types, Applications–Fiber production techniques for glass, carbon and ceramic fibers –Resin materials-Types.

UNIT-II

Polymer Matrix Composites: Fabrication of PMC's ,Fabrication of Fibers, Plastic Fiber Forms, Pre-pregs, Molding Compounds-Processes, Lay-Ups, Filament Winding, Pultrusion, and Recycling-Matrix – Reinforcement Interface, Wettability.

UNIT-III

MMC&CMC: Fabrication of MMC'S, Liquid Infiltration- Casting, Solid State Processes-Diffusion Bonding &In Situ Technique- Fabrication of CMC's, Hot-Pressing, Infiltration, In Situ Chemical reaction Techniques. CVD & CVI, Sol-gel, Carbon Carbon composites.

UNIT-IV

Mechanics of Composites: Basic assumptions of laminated anisotropic plates, symmetric laminates, angle ply laminates, cross ply laminates, laminate structural moduli, evaluation of lamina properties, determination of lamina stresses, maximum stress and strain criteria, Von-Mises Yield criterion for isotropic materials, generalized Hill's criterion for anisotropic materials, Tsai-Hill's criterion for composites, prediction of laminate failure, thermal analysis of composite laminates

UNIT-V

Applications Of Composites: Applications of advanced composite materials-Environmental effects in Composites, Green composites, Synthesis and Properties of Nano composites. Surface Composites & Surface metal matrix composites: Need, Synthesis, Properties and applications.

TEXT BOOKS

- 1. Mathews F. L. and Rawlings R. D., *Composite Materials: Engineering and Science*, Chapman and Hall, London, England, 1stEdition, 1994.
- 2. Chawla K. K., *Composite materials*, Springer Verlag, 2nd Edition, 1998.

- 1. Clyne, T. W. and Withers, P. J., *Introduction to Metal Matrix Composites*, Cambridge University Press, 1993.
- 2. Strong, A.B., Fundamentals of Composite Manufacturing, SME, 2nd Edition, 1989.
- 3. Sharma, S.C., *Composite materials*, Narosa Publications, 4th Edition, 2000.

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(20ME3009) DISSERTATION PHASE-I

SIDDHARTH INSTITUTE OF ENGINEERING & TECHNOLOGY: PUTTUR (AUTONOMOUS)

II M.Tech - II Sem

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(20ME3010) DISSERTATION PHASE-II